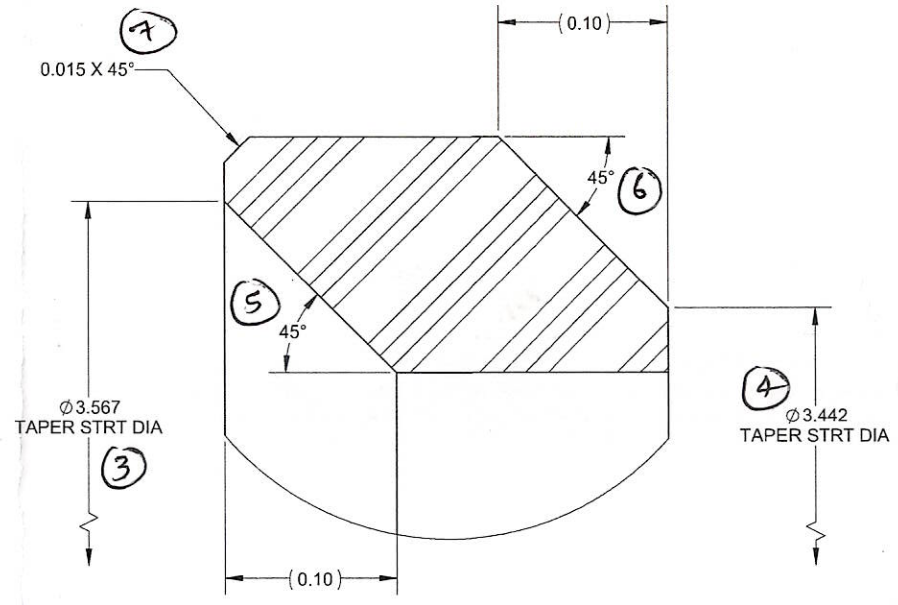
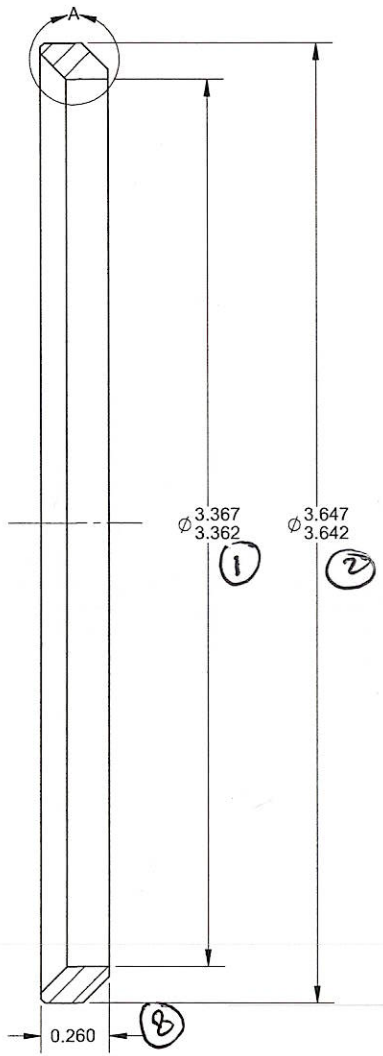


1 MARK/TAG IDENTIFICATION NUMBER.

TABLE 1		
S. NO.	RUBBER MATERIAL	DRAWING NO.
1	NBR 90 DURO	CSEUF288F04N95
2	HNBR 90 DURO	CSEUF288F04H95
3	VITON 90 DURO	CSEUF288F04V95
4	AFLAS 90 DURO	CSEUF288F04A95



DETAIL A

[CONTROLLED COPY]

1 INCH = 25.4MM

[MASTER COPY]

* - CRITICAL DIMENSIONS

TOLERANCE UNLESS SPECIFIED			DRW BY:	DV	06/03/2024	THE DOCUMENT IS COPYRIGHTED AND, WHETHER IT CONTAINS PATENTABLE OR NON-PATENTABLE SUBJECT MATTER, IT COMPRISES THE PROPRIETARY & CONFIDENTIAL INFORMATION OF CPSOG
DECIMAL	UNIT:	INCHES	CHE BY:	AV	06/03/2024	
X	±.12	FRACTIONAL ±1/64	APPR BY:	BA	06/03/2024	
.X	±.025	ANGULAR ±1/2°	DES: SEAL FOR 3-1/2, 9.3# 2.813 SEAL BORE L SLIDING SLEEVE			
.XX	±.010	SURFACE FINISH ✓	DRW NO: REFER TABLE 1			
.XXX	±.005	T.I.R. 0.005 MAX	REV. NO: 00			
INSIDE/OUTSIDE CORNER R.03, BREAK SHARP EDGES.005 - .015 X 45° INTERPRET DIMENSIONS AS PER ASME Y.14.5			SCALE: NTS			SHEET NO: 1/1
			EST. WT: 0.01 LBS.			

REV. NO	DESCRIPTION	REV. BY	CHK. BY	APR. BY	REV DATE
MATERIAL:	REFER TABLE 1	HEAT TREATMENT:	NA	COATING:	NA





CPS OIL & GAS EQUIPMENTS PVT. LTD.

GRN No
GR 24-25/
00129

INCOMING INSPECTION REPORT

Bore L sliding sleeve

Part Description: Seal for 3-1/2, 9.3 # 2.813 Seal
 Drawing No: CSEUF288FO4H95
 Drawing Rev No & Date: 00 - 06/03/2024
 SO/JO(if any):

Material: HNBR 90 Dwo
 Heat No/Batch No: H-743/3907BHV-2024, c.d.f. 26/06/24
 PO No: PG242500034 Challan Qty: 08 Nos
 Challan No. & Date: H 197, 08/06/2024

Inspection Date: 10/06/2024
 Quality Plan No: -
 Inspected Qty: 2 Nos
 Rejected Qty: 2 Nos

- Dimensional Check
- Visual Check
- TC Review
- Physical Check for Heat No
- Lot Status: Accepted Rejected
- Accepted under deviation

Sr. No.	Basic size as per Drg./P.O.	Maximum allowed size as per Drg./P.O.	Minimum allowed size as per Drg./P.O.	ID No of measuring instrument used	Job Sr. No.				Remark
					①	②			
<input checked="" type="checkbox"/> Accuracy of all measuring equipments is verified. Note: All dimensions are in mm; unless specified.									
①	φ85.46	85.52	85.39	0092341	85.60	85.63			N. OK
②	φ92.57	92.63	92.51	0092341	92.92	92.94			N. OK
③	90.60	90.73	90.47	0092341	89.40	89.34			N. OK
④	87.43	87.55	87.30	0092341	87.40	87.38			OK
⑤	45°	45.5°	44.5°	146490	OK	OK			OK
⑥	45°	45.5°	44.5°	146490	OK	OK			OK
⑦	0.38 x 95°	-	-	2504528/146490	N. Perform	N. Perform			N. Perform
⑧	6.60	6.73	6.48	2004528	6.48	6.50			OK
⑨	90 Dwo	95 Dwo	85 Dwo	7068	90 Dwo	88 Dwo			OK
10									
11									
12									
13	Note! → In Sr. No. ①, ②, ③ are not OK as per drawing.								
14									
15	→ Sr. No. ⑦ chamfer not perform on the job.								
16									
17									
18									
19									
20									

Reason for Rejection: Accept with concession (if any) Correction and Corrective/Preventive Action taken:
 Authorised Signatory: _____ Inspected By (Name & Sign): Manoj Patel
 Date: 10/06/2024